

## Decarbonizing the Aluminum Industry – A Pathway to Sustainable Growth

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### Abstract



The aluminum sector contributes significantly to greenhouse gas emissions, making its decarbonization a vital aspect of the global shift towards a low-carbon future. This paper investigates the challenges and opportunities in decarbonizing the aluminum industry and delves into various strategies and solutions for achieving this goal.

The paper starts with a thorough analysis of greenhouse gas emissions from the aluminum industry. It continues to discuss the primary factors and obstacles affecting decarbonization, including policy frameworks, market incentives, technological advancements, consumer demand, and social acceptance. The paper then examines an array of solutions and strategies for decarbonizing the industry, encompassing the increased use of renewable energy, implementation of carbon capture and storage, improvement of scrap collection and recycling, development of low-carbon products and standards, and promotion of collaboration throughout the value chain.

In conclusion, the paper asserts that realizing a low-carbon aluminum industry needs an all-encompassing and coordinated effort from various stakeholders, such as governments, industry leaders, investors, and consumers. The successful decarbonization of the sector will rely on the collective ability of these stakeholders to adopt recent technologies, practices, and business models prioritizing sustainability and emissions reduction.

By directly confronting the challenges and opportunities related to decarbonization, the aluminum industry can contribute to the global battle against climate change while ensuring its long-term competitiveness and growth.

**Keywords:** Decarbonization, Aluminum industry, Sustainable growth, Greenhouse gas emissions.

### 1. Introduction

The aluminum industry serves as a foundation of the global economy, significantly affecting various sectors such as transportation, construction, packaging, and electronics. Its unique properties, including lightweight, strength, and recyclability, make aluminum an essential material in today's world. However, with the global community pushing towards clean energy and low-carbon economies, the aluminum industry must confront its considerable greenhouse gas (GHG) emissions. These emissions primarily stem from energy-intensive processes such as alumina refining, aluminum smelting, and recycling. Decarbonizing the aluminum industry is not only vital for mitigating climate change impacts but also imperative for ensuring the industry's long-term competitiveness and sustainable growth.

This paper delves into the intricacies of the aluminum industry's decarbonization by examining the current state of GHG emissions, their sources, and their effects on the environment and the industry's future growth. Moreover, it presents an analysis of the main drivers and barriers to emissions reduction, encompassing policy frameworks, market incentives, technological

innovations, consumer demand, and social acceptance. The paper's primary aim is to explore potential solutions and strategies for decarbonizing the aluminum industry, assess their feasibility, effectiveness, and trade-offs, and offer insights and recommendations for industry stakeholders and policymakers.

By thoroughly investigating the challenges and opportunities related to the aluminum industry's decarbonization, this paper aims to contribute to the expanding body of knowledge on sustainable industrial practices and the worldwide pursuit of a low-carbon future.

## **2. Current Status and Trends**

The aluminum industry has seen significant growth in recent years, fueled by a rising global demand for aluminum products, especially in emerging economies. Consequently, greenhouse gas (GHG) emissions from the industry have increased, making the aluminum sector a notable contributor to global carbon emissions. To devise effective decarbonization strategies, it is crucial to assess the status and trends of GHG emissions within the industry, with a focus on regional disparities and process-specific variations.

The emissions intensity and energy efficiency of aluminum production differ considerably between regions, primarily due to variations in energy sources and production technologies. China, the world's largest aluminum producer, has a higher emissions intensity than the US and the EU, mainly because of its dependence on coal-fired power plants. Conversely, countries with abundant hydropower resources, such as Canada and Norway, show lower emissions intensity in their aluminum production. These regional discrepancies emphasize the need to customize decarbonization strategies to the unique energy landscapes and production methods of different nations.

The aluminum industry's greenhouse gas (GHG) emissions vary depending on the region and the production process and involves three main processes: alumina refining, aluminum smelting, and recycled aluminum production. Alumina refining and aluminum smelting are the primary production methods that use bauxite ore as the raw material. Recycled aluminum production, or secondary production, uses scrap aluminum as the input.

According to a report by Statista [1], the global GHG emissions of the aluminum sector in 2021 were estimated at 1 156 million tonnes of CO<sub>2</sub>. Of this total, 863 million tonnes (75%) came from the electrolysis process, which is part of aluminum smelting. The refining process contributed 179 million tonnes (15%), while anode production, semis production, recycling, internal scrap remelting, casting, and mining accounted for the remaining 114 million tonnes (10%).

Recycled aluminum production has a much lower carbon footprint than primary production. This is because recycling aluminum requires much less energy than extracting it from bauxite ore. According to a report by McKinsey & Company [2], recycling aluminum can save up to 95% of the energy and GHG emissions compared to primary production. However, recycling rates vary widely across regions and products, ranging from 10% for beverage cans in Africa to 90% for automotive parts in Europe. Therefore, improving scrap collection and recycling efforts can help reduce the industry's overall emissions and increase its sustainability.

Comprehending the status and trends of GHG emissions in the aluminum industry is vital for pinpointing opportunities for enhancement and developing targeted, effective decarbonization strategies. By comparing the emissions profiles of various regions and production processes, stakeholders can glean valuable insights into the most promising routes toward a low-carbon aluminum industry.

It is crucial to set up a robust monitoring and evaluation framework to track decarbonization progress and adapt to emerging challenges and opportunities. Supporting the development of necessary infrastructure for low-carbon energy sources will enable aluminum producers to access cleaner energy options.

Education and awareness-raising campaigns, along with the development of green labeling and certification schemes, can drive consumer demand for low-carbon aluminum products and help the adoption of sustainable practices. Fostering a culture of transparency and accountability within the aluminum industry will build trust among stakeholders and ease the successful implementation of decarbonization measures.

Lastly, fostering a culture of transparency and accountability within the aluminum industry can help build trust among stakeholders and help with the successful implementation of decarbonization measures. Encouraging companies to show their carbon emissions, energy consumption, and sustainability performance can promote benchmarking and best practice sharing, ultimately driving the industry towards a more sustainable future.

In summary, achieving a low-carbon aluminum industry requires concerted efforts from all stakeholders. By implementing comprehensive strategies, embracing technological innovations, and fostering a culture of sustainability, the aluminum sector can play a significant role in combating climate change and transitioning towards a low-carbon future, ensuring its long-term competitiveness and sustainable growth.

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